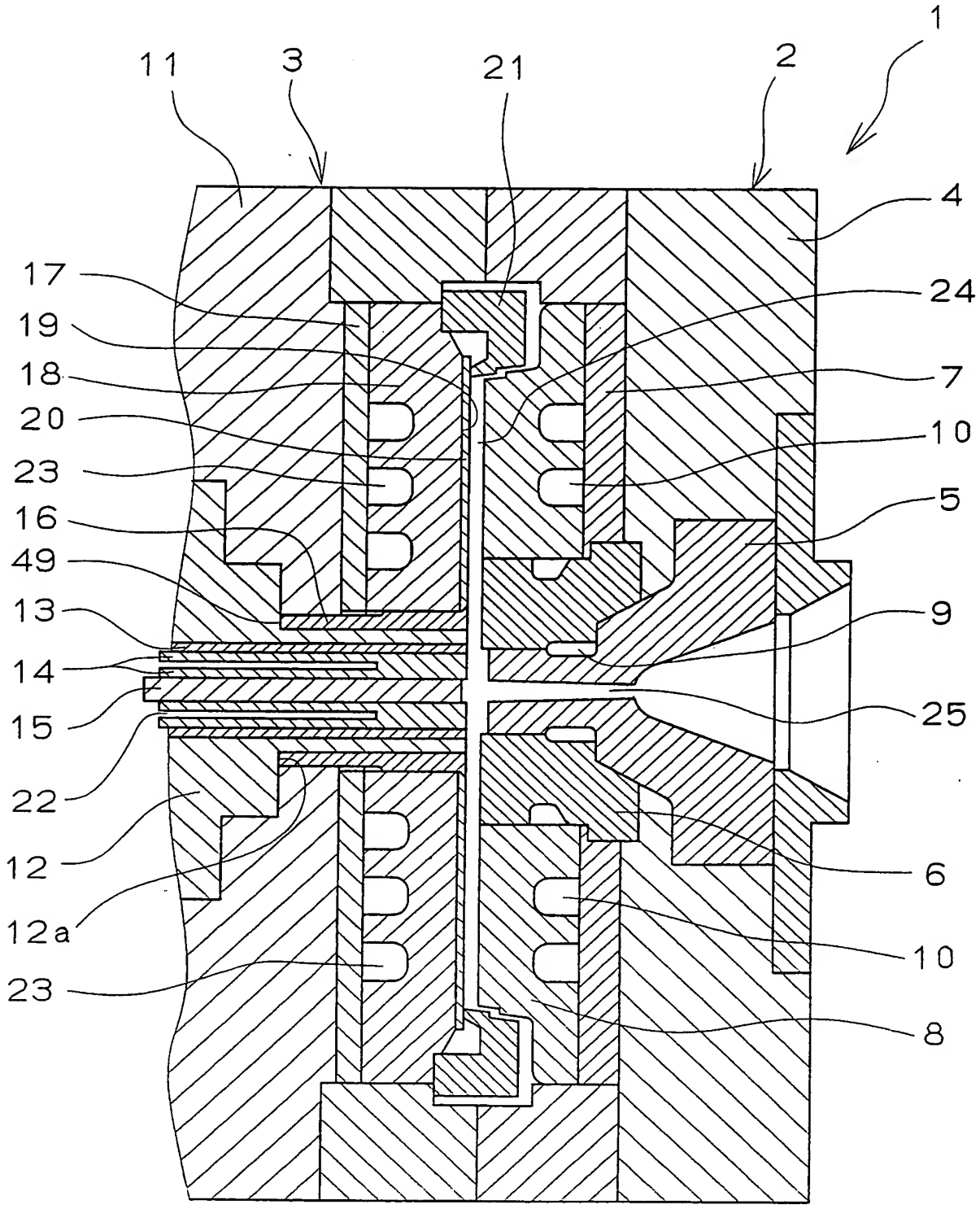
1
11
3
21
2
4
17
24
19
18
7
20
10
23
5
16
49
9
13
14
25
15
22
6
12
12a
10
23
8

FIG. 1

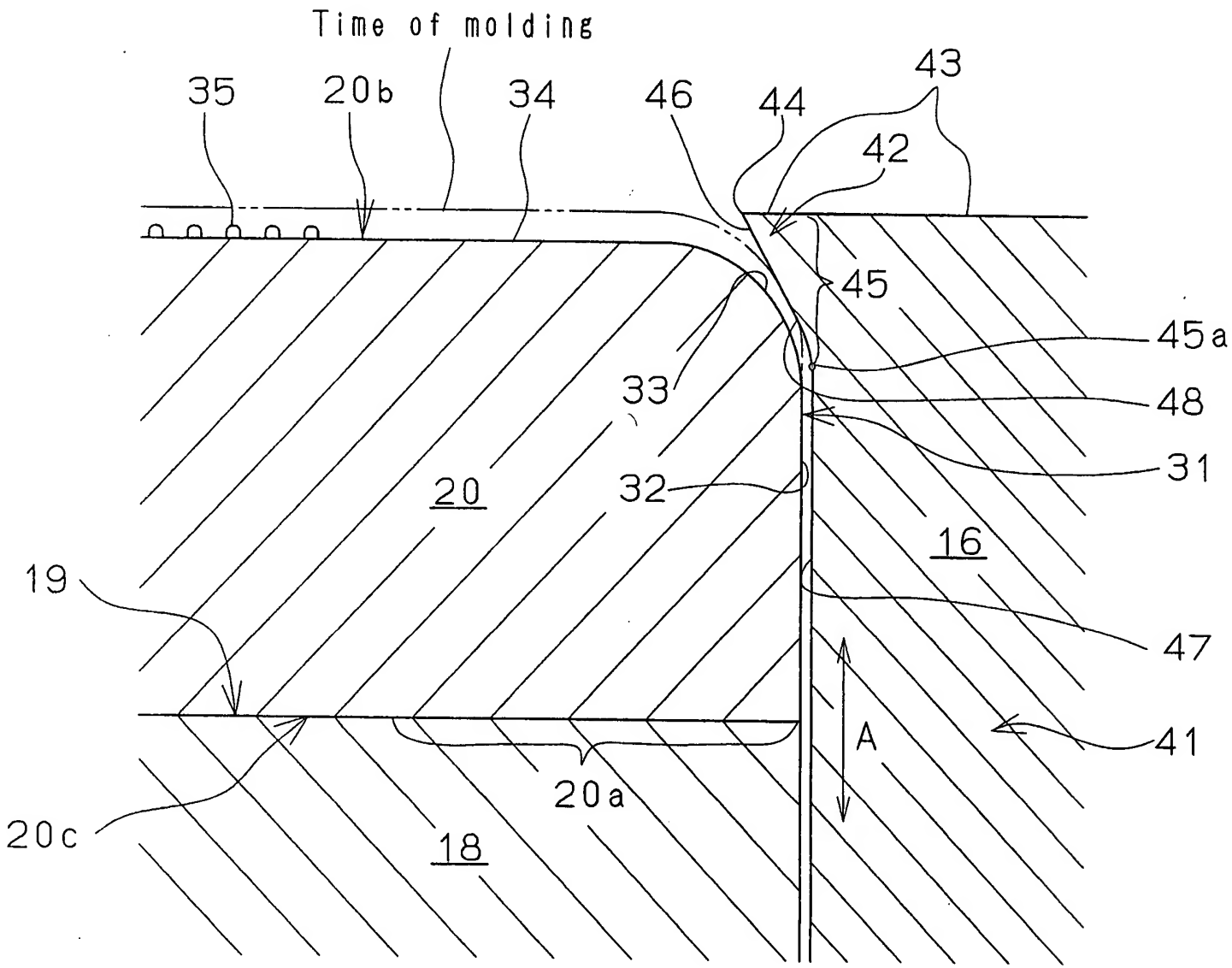
Time of molding
35
20b
34
46
44
43
42
45
45a
33
48
31
32
20
16
19
47
A
41
20a
20c
18

FIG. 2